## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

11-245375

(43) Date of publication of application: 14.09.1999

(51)Int.CI.

B41F 15/40

B41F 15/08

B41F 15/26

105K 3/12

H05K 3/34

(21)Application number: 10-053174

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(22)Date of filing:

05.03.1998

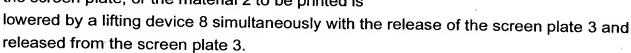
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(54) METHOD FOR CONTROLLING SNAP-OFF IN SCREEN PRINTING AND ITS DEVICE

(57)Abstract:

PROBLEM TO BE SOLVED: To improve snap-off in screen printing and carry out the printing of high accuracy.

SOLUTION: An encircling body 5 formed of a plate with a guide hole 7 encircling a material 2 to be printed is fixed and supported to be lifted and lowered on the face same as the upper face of the material 2 disposed thereon. The material 2 to be printed can be placed on a placing bed 10 and lifted and lowered by a lifting device 8. A screen plate 3 can be lifted and lowered through a frame 4. At the time of snap-off, the screen plate 3 is released just as it is, or the encircling body 5 is lifted and released together with the screen plate, or the material 2 to be printed is



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[Date of request for examination]
[Date of sending the examiner's decision of rejection]